

Federal Series

3535 3W LC PC Amber

Datasheet



Features:

- High lumen performance
- High efficiency package
- Promising lumen maintenance characteristics
- Standard 3535 package with existing design
- Level 1 on JEDEC moisture sensitivity analysis
- Maximum drive current: 700 mA
- RoHS compliant

Typical Applications:

- Wash wall lights
- Warning lights
- Turn signal
- Warm dimming lights

- Signaling lights/Traffic signal
- LCD Backlights
- Daytime running lights
- Position lights/ Side marker lights



Table of Contents

General Information	3
Absolute Maximum Ratings	4
Characteristics	4
Luminous Flux BIN Code	5
Voltage BIN Code	5
Color BIN Code	
Mechanical Dimensions	7
Characteristic Curve	9
Reflow Profile	14
Product Packaging Information	
Revision History	17
About Edison Opto	17



General Information

Introduction

Federal 3535 is a surface mount, compact, high brightness LED that is built for various illumination needs. A single PC Amber Federal 3535 can deliver typical luminous flux of 90lm while driving at 350mA suitable for any kind of lighting sources, including automotive, entertainment, roadway, signaling, and wash wall light. The small physical dimension can free customers from any constrains or limitations in these fields of applications.

Compared to typical Amber LEDs, Edison Federal 3535 has much more light output and dramatically less color shift. Federal 3535 sets performance standards for color stability and light output performance. Furthermore, the reflow-solderable nature of Federal 3535 provides an easy path towards the optimum thermal management to achieve a promising reliability. In conclusion, Federal 3535 offers you an extraordinary LED experience.

Ordering Code Format

	X1		X2		X3	×	(4		X5
	Гуре	Com	ponent	Se	eries	Wat	tage		Color
2	Emitter	F	Federal	X0	3535	03	3W	AX	PC Amber

X6	X7	X8
Internal code	PCB Board	Serial Number
	F02 3535	



Absolute Maximum Ratings

 $(T_J = 25^{\circ}C)$

Parameter	Symbol	Value	Units
DC Forward Current	I _F	700	mA
Reverse Voltage ^[1]	V_R	Note 1	V
LED Junction Temperature ^[2]	T,	125	°C
Operating Temperature	-	-40 ~ +85	°C
Storage Temperature	-	-40 ~ +85	°C
ESD Sensitivity (HBM)	-	2,000	V
Allowable Reflow Cycles	-	3	cycles
Soldering Temperature	-	260	°C

Notes:

- 1. LEDs are not designed to drive in reverse bias.
- 2. Proper current derating must be observed to maintain junction temperature below the maximum.

Characteristics

 $(I_F = 350 \text{mA;} T_J = 25^{\circ}\text{C})$

Parameter		Symbol	Value	Units	
Viewing Angle	(Typ.)	$2\Theta_{\scriptscriptstyle 1/2}$	110	Degree	
Thermal resistance		-	9	°C/W	
	Level 1				
JEDEC Moisture Sensitivity	Floor Life - Conditions: ≤30°C / 85% RH Soak Requirements(Standard) Time (hours): 168+5/-0 Conditions: 85°C / 85% RH			-	

Note:

1. Viewing angle is measured with accuracy of $\pm 10\%$.



Luminous Flux BIN Code

 $(T_J = 25^{\circ}C)$

Color	Group	Luminous Flux @350mA (lm)		Luminous Flux @700mA (lm)		Order Code	
Color	Стопр	min	max	min	max	Order Code	
	U3	100	110	181	199		
DC Amala au	V1	110	120	199	217	25,003,4,7,050,2000	
PC Amber	V2	120	130	217	235	2FX003AX70F02008	
	V3	130	140	235	253		

The luminous flux performance is guaranteed within published operating conditions. Edison Opto maintains a tolerance of $\pm 10\%$ on flux measurements.

Voltage BIN Code

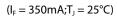
 $(I_F = 350 \text{mA;} T_J = 25^{\circ}\text{C})$

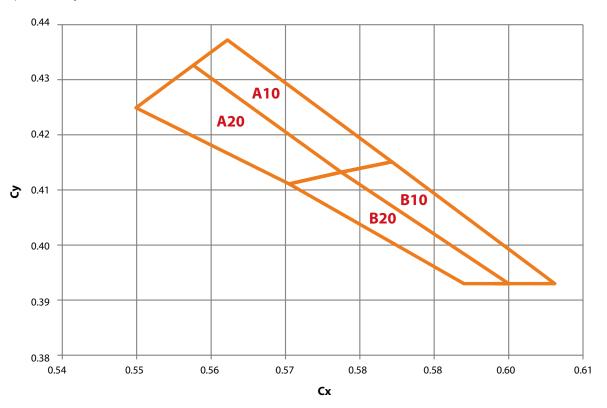
Group	Min. Voltage (V)	Max. Voltage (V)
V01	2.8	3.1
V02	3.1	3.4
V03	3.4	3.7

Forward voltage measurement allowance is \pm 0.06V.



Color BIN Code





A.	10	B10		A20		В	20
Cx	Су	Cx	Су	Cx	Су	Сх	Су
0.5775	0.4132	0.5775	0.4132	0.5705	0.4111	0.5705	0.4111
0.5843	0.4151	0.5843	0.4151	0.5775	0.4132	0.5775	0.4132
0.5622	0.4372	0.6062	0.3930	0.5576	0.4326	0.6000	0.3930
0.5576	0.4326	0.6000	0.3930	0.5499	0.4249	0.5940	0.3930

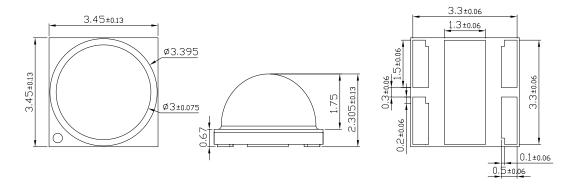
Note:

1. Cx / Cy tolerance: ±0.005.



Mechanical Dimensions

Component

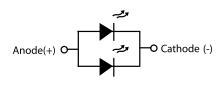


Unless otherwise specified tolerance: ±0.1 Unit: mm

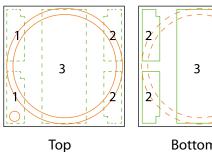
Note:

1. Drawings are not to scale.

Circuit



Ceramic Layout



Bottom

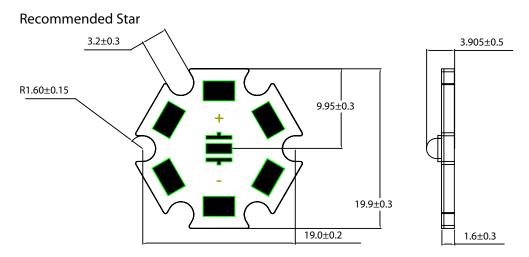
Pad Configuration

Pad	Function
1	Anode
2	Cathode
3	Thermal

The thermal pad is electrically isolated from anode and cathode.



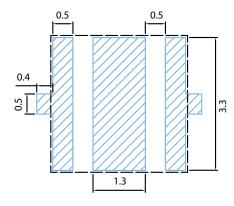
Recommended PCB



Notes:

- 1. All dimensions are measured in mm.
- 2. Drawings are not to scale.

Recommended Solder Pad

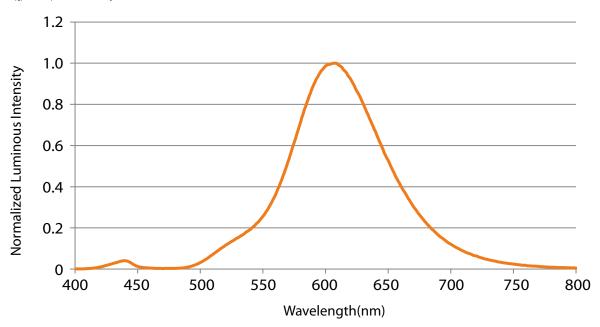




Characteristic Curve

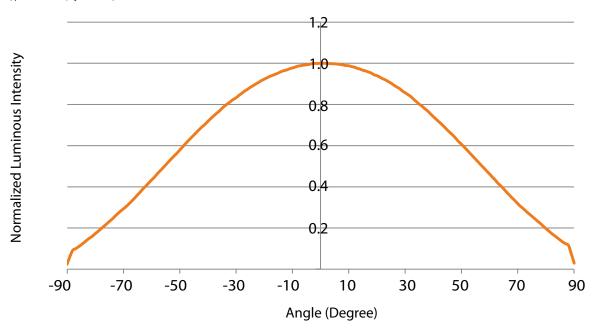
Color Spectrum

 $(I_{rel} = f(\lambda); I_F = 350 \text{mA}; T_J = 25^{\circ}\text{C})$



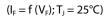
Beam Pattern

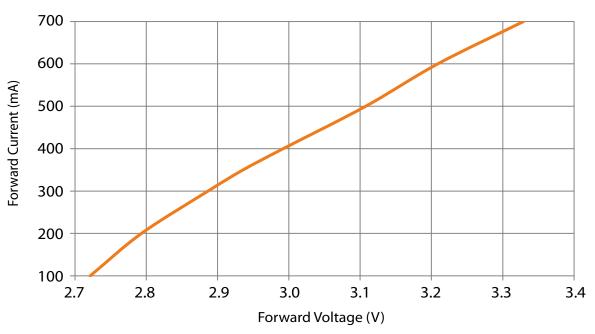
 $(I_F = 350 \text{mA;} T_J = 25^{\circ}\text{C})$





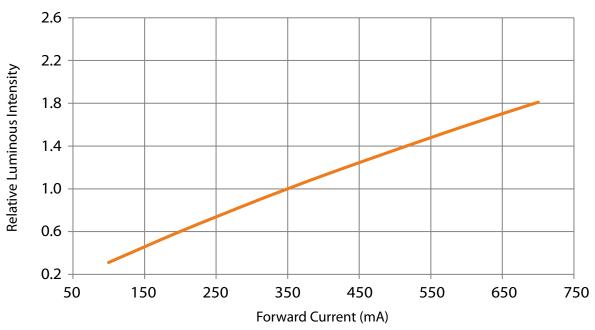
Forward Current vs. Forward Voltage





Relative Luminous Intensity vs. Forward Current

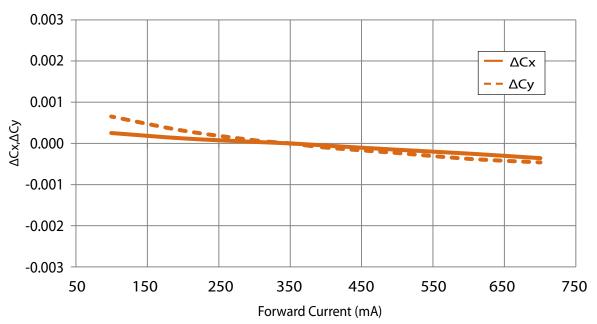
 $(IV/IV (350mA) = f(I_F); T_J = 25^{\circ}C)$





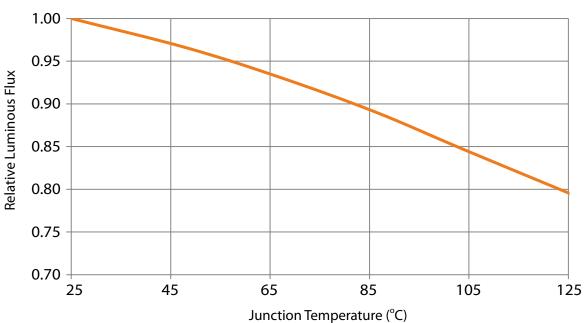
ΔCx,ΔCy vs. Forward Current





Relative Luminous Flux vs. Junction Temperature

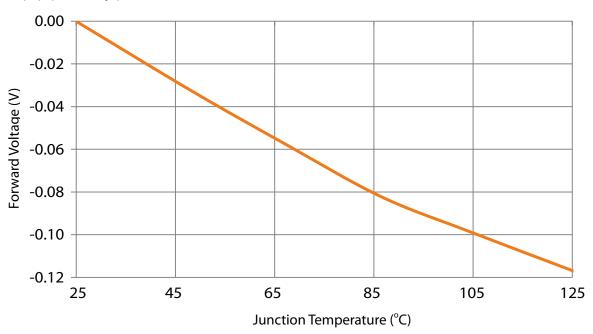
 $(IV/IV(25^{\circ}C) = f(T_{_J}); I_{_F} = 350mA)$





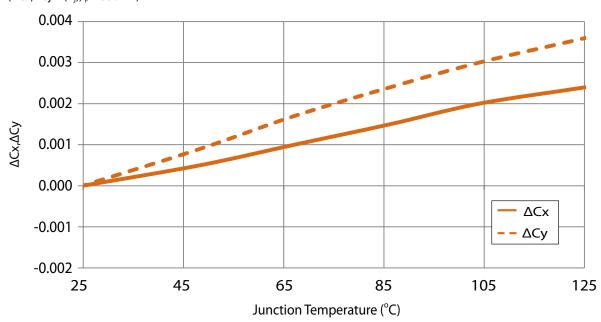
Forward Voltage vs. Junction Temperature

 $(\Delta V_{F=}V_{F}-V_{F}(25^{\circ}C)=f(T_{J});I_{F}=350mA)$



ΔCx,ΔCy vs. Junction Temperature

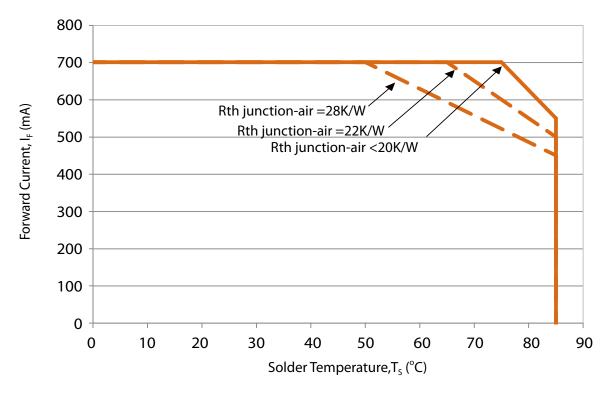
 $(\Delta Cx, \Delta Cy = f(T_1); I_F = 350 \text{mA})$





Forward Current vs. Solder Temperature

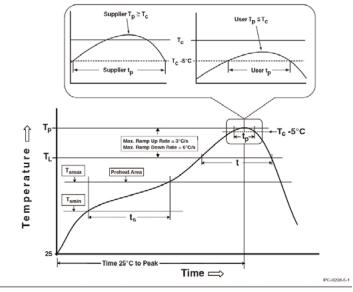
 $I_F = f(T)$





Reflow Profile

The following reflow profile is from IPC/JEDEC J-STD-020D which provided here for reference.



Reflow Profiles

Classification Reflow Profiles

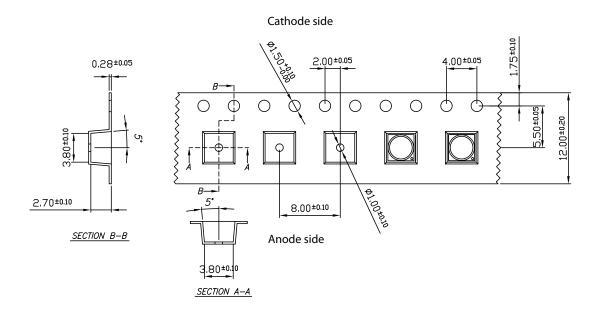
Profile Feature	Pb-Free Assembly
Preheat & Soak Temperature min (Tsmin) Temperature max (Tsmax) Time (Tsmin to Tsmax) (ts)	150 °C 200 °C 60-120 seconds
Average ramp-up rate (Tsmax to Tp)	3 °C/second max.
Liquidous temperature (TL) Time at liquidous (tL)	217 °C 60-150 seconds
Peak package body temperature (Tp)*	255 °C ~260 °C *
Classification temperature (Tc)	260 °C
Time (tp)** within 5 °C of the specified classification temperature (Tc)	30** seconds
Average ramp-down rate (Tp to Tsmax)	6°C/second max.
Time 25°C to peak temperature	8 minutes max.

- 1. * Tolerance for peak profile temperature (Tp) is defined as a supplier minimum and a user maximum.
- 2. ** Tolerance for time at peak profile temperature (tp) is defined as a supplier minimum and a user maximum.

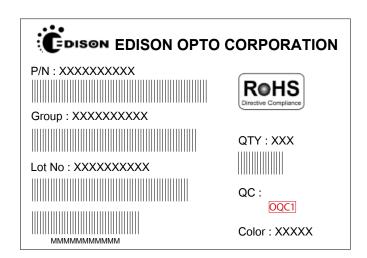


Product Packaging Information

Tapping



Product Label

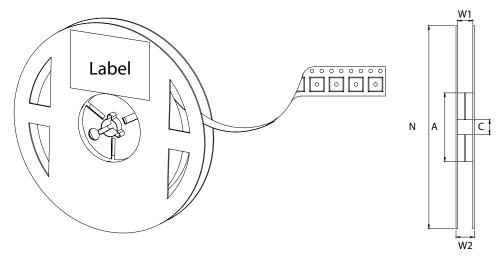


Label information

P/N : Order Code Group: BIN Code Lot No : Lot Number QTY: Packing Quantity

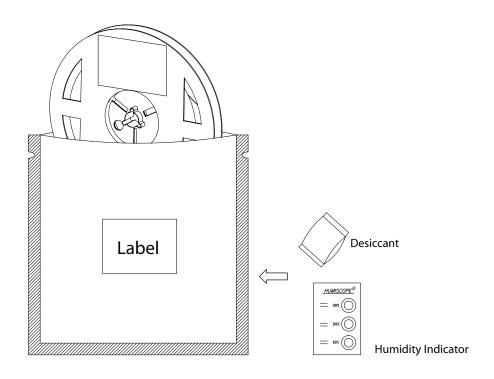


Tape and Reel



Α	С	N	W1	W2	Pieces per Reel	
178±1	13.2±0.2	60±0.5	13.5±0.5	16+0.5/-0	≦500	
Starting with 50pcs empty, and 50pcs empty at the last.						

Static Bag





Revision History

Versions	Description	Release Date
1	Establish order code information	2020/07/10

About Edison Opto

Edison Opto is a leading manufacturer of high power LED and a solution provider experienced in LDMS. LDMS is an integrated program derived from the four essential technologies in LED lighting applications- Thermal Management, Electrical Scheme, Mechanical Refinement, Optical Optimization, to provide customer with various LED components and modules. More Information about the company and our products can be found at www.edison-opto.com

Copyright©2020 Edison Opto. All rights reserved. No part of publication may be reproduced or transmitted in any form or by any means, electronic or mechanical, including photo copy, recording or any other information storage and retrieval system, without prior permission in writing from the publisher. The information in this publication are subject to change without notice.

www.edison-opto.com

For general assistance please contact: service@edison-opto.com.tw

For technical assistance please contact: LED.Detective@edison-opto.com.tw