



# APPROVAL SHEET

|                   |   |                   |
|-------------------|---|-------------------|
| Customer Name     | : |                   |
| Customer P/N      | : |                   |
| Frequency         | : | 8.000000 MHz      |
| AKER Approved P/N | : | 49M-008000-FX4B01 |
| AKER MPN          | : | 49M-008000-FX4B01 |
| REVISION          | : | A0                |
| ISSUED DATE       | : | 2022/2/15         |

| APPROVED             | CHECKED | PREPARED    |
|----------------------|---------|-------------|
| <i>Earnest</i>       |         | <i>Kiku</i> |
| APPROVED BY CUSTOMER |         |             |

## AKER TECHNOLOGY CO., LTD.

ADDRESS : No.11-3, Jianguo Rd., Tanzi Dist., Taichung City 427, Taiwan

TEL : 886-4-25335978

FAX : 886-4-25336011

Web: [www.aker.com.tw](http://www.aker.com.tw)

**RoHS compliant**

[illegible]

\*Please kindly be noted that **AKER DO NOT** guarantee parts quality which involves human security application.\*



|                   |                   |       |        |
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## HC-49US SMD CRYSTAL SPECIFICATION

### 1 . ELECTRICAL CHARACTERISTICS

#### (1) Standard atmospheric conditions

Unless otherwise specified , the standard range of atmospheric conditions for making measurement and tests are as follow :

Ambient temperature :  $25 \pm 5^{\circ}\text{C}$

Relative humidity : 40%~70%

If there is any doubt about the results , measurement shall be made within the following limits :

Ambient temperature :  $25 \pm 3^{\circ}\text{C}$

Relative humidity : 40%~70%

#### (2) Measurement Equipment : SAUNDERS 250B (Measured FL)

#### (3) Cutting Mode : AT CUT

#### (4) Oscillation Mode : Fundamental

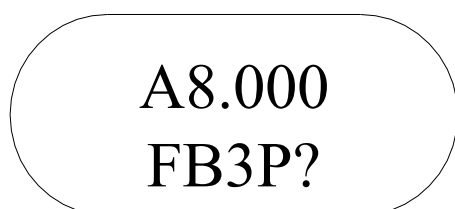
| Parameters                  | Symbol | Electrical Specification |      |      |                    | Notes                                         |
|-----------------------------|--------|--------------------------|------|------|--------------------|-----------------------------------------------|
|                             |        | Min.                     | Typ. | Max. | Unit               |                                               |
| Nominal Frequency           | FL     | 8.000000                 |      |      | MHz                |                                               |
| Load Capacitance            | CL     | 20                       |      |      | pF                 |                                               |
| Frequency Tolerance         |        | -30                      | ~    | 30   | ppm                | At $25^{\circ}\text{C} \pm 3^{\circ}\text{C}$ |
| Frequency Stability         |        | -50                      | ~    | 50   | ppm                | Related to $25^{\circ}\text{C}$               |
| Drive Level                 | DL     |                          |      | 1000 | uW                 |                                               |
| Operating Temperature Range |        | -40                      | ~    | 85   | $^{\circ}\text{C}$ |                                               |
| Storage Temperature Range   |        | -55                      | ~    | 125  | $^{\circ}\text{C}$ |                                               |
| Effective Series Resistance | RR     |                          |      | 60   | $\Omega$           |                                               |
| Shunt Capacitance           | C0     |                          |      | 7    | pF                 |                                               |
| Motional Capacitance        | C1     |                          | N/A  |      | fF                 |                                               |
| Ratio Of Capacitance        | r      |                          | N/A  |      |                    | C0/C1                                         |
| Aging Rate                  |        | -3                       | ~    | 3    | ppm                | First Year                                    |
| Insulation Resistance       |        | 500                      |      |      | MOhms              | At DC 100V                                    |

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## 2 . MARKING



← AKER Logo and Frequency

← Type and Date Code

### Type and Date Code

| F                        | B                           | 3                              | P         | ?                                  |
|--------------------------|-----------------------------|--------------------------------|-----------|------------------------------------|
| Oscillation<br>Mode Code | Load<br>Capacitance<br>Code | Frequency<br>Tolerance<br>Code | Date Code | Internal<br>identification<br>code |

### Oscillation Mode Code

| Code | Oscillation Mode      |
|------|-----------------------|
| F    | AT Cut / Fundamental  |
| T    | AT Cut / 3rd Overtone |
| B    | BT Cut / Fundamental  |

### Frequency Tolerance Code

| Code | Tolerance | Code | Tolerance |
|------|-----------|------|-----------|
| 1    | ±20 ppm   | 6    | ±50 ppm   |
| 2    | ±25 ppm   | 9    | ±10 ppm   |
| 3    | ±30 ppm   | 0    | ±100 ppm  |
| 5    | ±15 ppm   |      |           |

### Load Capacitance Code

| Code | CL     | Code | CL   |
|------|--------|------|------|
| S    | Series | P    | 4    |
| A    | 16     | Q    | 39   |
| B    | 20     | R    | 12.5 |
| C    | 30     | T    | 8    |
| D    | 18     | U    | 33   |
| E    | 32     | V    | 7    |
| F    | 12     | W    | 6    |
| G    | 22     | X    | 17   |
| H    | 27     | Y    | 8.5  |
| I    | 10     | Z    | 19.5 |
| J    | 14     | a    | 21.5 |
| K    | 15     | b    | 24   |
| L    | 25     | c    | 35   |
| M    | 9      | d    | 37   |
| N    | 13     |      |      |

### Date Code

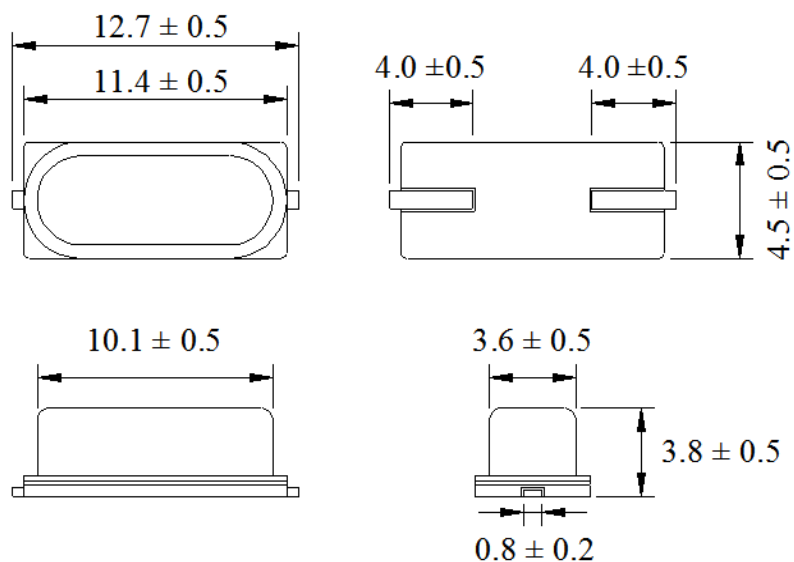
| Year<br>Month | 2017   | 2018   | 2019   | 2020   |
|---------------|--------|--------|--------|--------|
|               | 2021   | 2022   | 2023   | 2024   |
|               | 2025   | 2026   | 2027   | 2028   |
|               | (4N+1) | (4N+2) | (4N+3) | (4N+0) |
| JAN           | A      | N      | a      | n      |
| FEB           | B      | P      | b      | p      |
| MAR           | C      | Q      | c      | q      |
| APR           | D      | R      | d      | r      |
| MAY           | E      | S      | e      | s      |
| JUN           | F      | T      | f      | t      |
| JUL           | G      | U      | g      | u      |
| AUG           | H      | V      | h      | v      |
| SEP           | J      | W      | j      | w      |
| OCT           | K      | X      | k      | x      |
| NOV           | L      | Y      | l      | y      |
| DEC           | M      | Z      | m      | z      |

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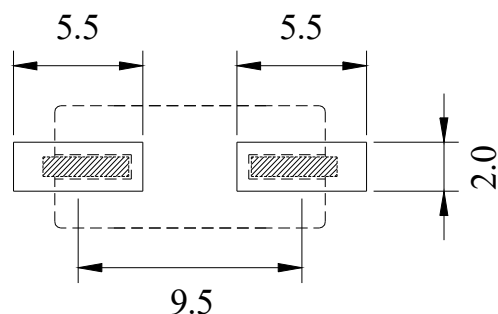


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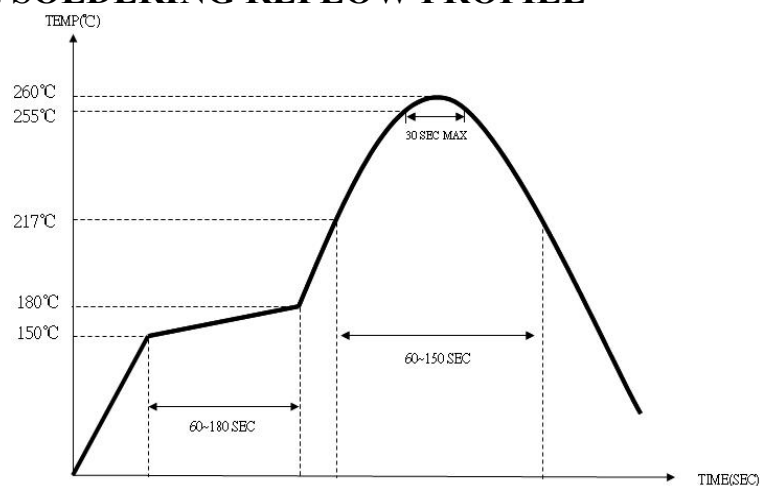
### 3 . DIMENSIONS : ( Unit : mm )



### 4 . SUGGESTED LAND PATTERN : ( Unit : mm )



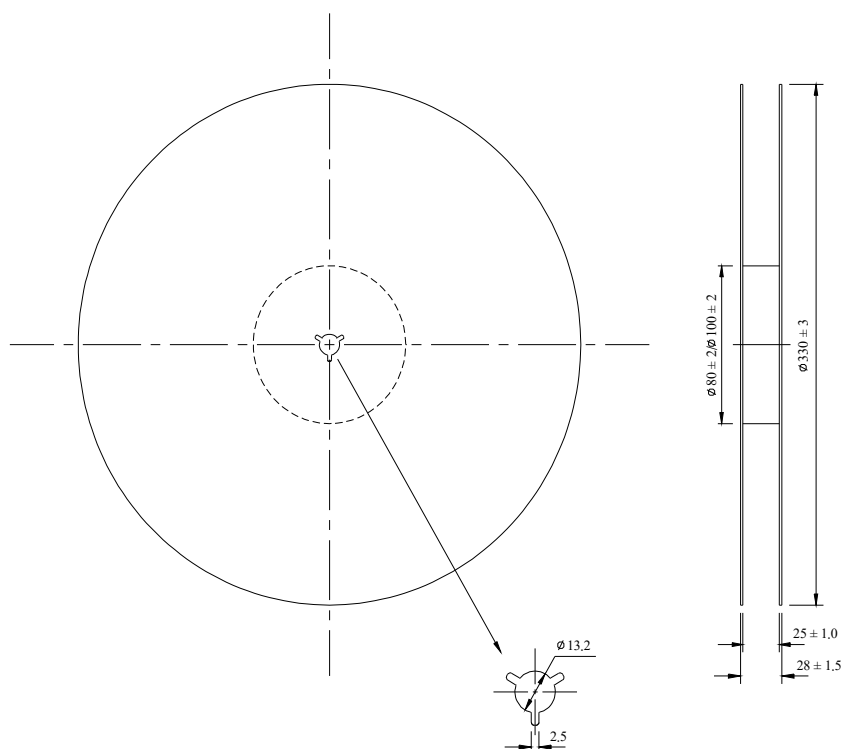
### 5 . SOLDERING REFLOW PROFILE



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## 6.1 TAPE SPECIFICATION

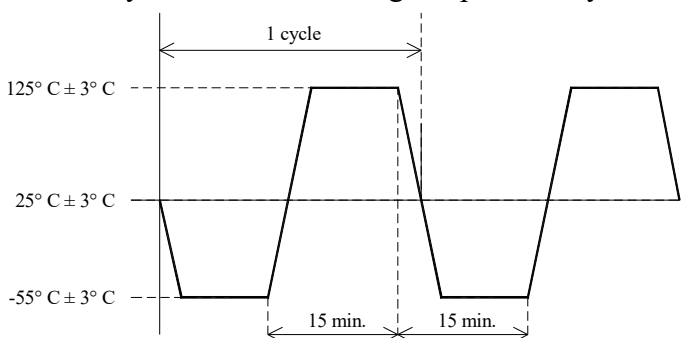


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## 7. RELIABILITY SPECIFICATION

| No | Test Item                     | Test Methods                                                                                                                                       | Performance                               |
|----|-------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------|
| 1  | Drop Test                     | Free drop from 50 cm height onto a hard wooden board for 3 times                                                                                   | To satisfy the electrical characteristics |
| 2  | Mechanical Shock              | 1000 G, 0.5 msec, 3 times for each direction ( X, Y, Z )                                                                                           |                                           |
| 3  | Vibration                     | Frequency range : 20 ~ 2000 Hz<br>Amplitude : 1.52 mm / 20G<br>Sweep time : 20 minutes<br>Test time for each direction : 2 Hours ( Total 6 Hours ) |                                           |
| 4  | Gross Leak                    | Alcohol, Test Pressure : > -40cm-Hg                                                                                                                | No bubbles stream                         |
| 5  | Fine Leak                     | 5 kgf /cm <sup>2</sup> Helium bombing for 2 Hours                                                                                                  | $\leq 10^{-8}$ atm.cc./sec                |
| 6  | Solderability                 | Temperature : 260°C $\pm$ 5°C<br>Immersion time : 5 $\pm$ 1 seconds                                                                                | 90% min. coverage of new solder           |
| 7  | Resistance To Soldering Heat  | Solder pot test<br>Test temperature : 260°C $\pm$ 5°C<br>Test time : 10 $\pm$ 1 seconds                                                            | To satisfy the electrical characteristics |
| 8  | High Temperature Storage      | + 125 °C $\pm$ 3 °C for 500 $\pm$ 12 Hours                                                                                                         |                                           |
| 9  | Low Temperature Storage       | - 55 °C $\pm$ 3 °C for 500 $\pm$ 12 Hours                                                                                                          |                                           |
| 10 | Temperature Cycle             | Total 100 cycles of the following temperature cycle<br>        |                                           |
| 11 | High Temperature And Humidity | 85°C $\pm$ 5°C, RH 85% $\pm$ 5%, 500 $\pm$ 12 Hours                                                                                                |                                           |